



Innovation, performance and constant improvement, these are the drivers for our industrial machinery: earthmoving and construction machinery, agriculture, irrigation and special machines.

Every type of engine is designed to fulfill the needs of all industrial applications, adopting the most advanced technologies: innovative structure, multi-valve systems, fixed or variable geometry turbochargers, state-of-the-art mechanical injection systems, high pressure Common Rail injection systems and electronically controlled unit injectors. The experience in different application fields, combined with a wide range of tailor-made engine configurations, helps in matching the variety requirements in all sector.

FPT Industrial succeeded in transforming emission legislation constraints into a competitive advantage for its engines, by exploiting their technological excellence to achieve better performance and lower operating costs.

FPT Industrial offers superior technology and outstanding advantages





THE TIER 4B/STAGE IV SCR ONLY TECHNOLOGY

Technological excellence and product innovation for FPT Industrial represent the truly determining factor and part of its primary strategic mission. The company has focused its research and development activities in order to become the innovation leader in the agriculture and construction powertrain field and a reference provider of the most cost efficient powertrain solutions for Tier 4B/Stage IV.

FPT Industrial complies with emission legislations ensuring a minimal impact on the vehicle architecture and the lowest possible increase in cost, an objective that will be achieved through HI-eSCR technology. The breakthrough patented technology, based on an experience of more than 11 years and 500,000 engines produced, allows our engines to meet Tier 4B/Stage IV guaranteeing a very high NO_X conversion efficiency (over 95% versus 80-85% of best competitors), without resorting to ec-EGR and DPF.





Scenario

During the combustion process, inside a Diesel engine, the chemical energy is transformed into a mechanical one. Because of the chemistry of combustion, several toxic substances are produced, of which the most harmful are Nitrogen Oxides (NO_X) and Particulate Matter (PM).

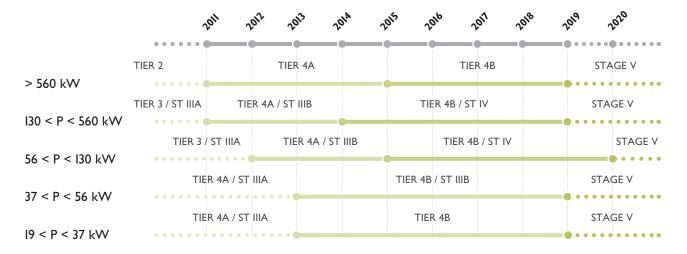
Since 2011, when Tier 4A/Stage IIIB came into force, many efforts have been made to reduce pollutants that are damaging the environment.

Tier 4B/Stage IV compliance, introduced in 2014, implied a further significant reduction of NOx (- 80% vs. Tier 4A/Stage IIIB levels), while PM is not affected by further reduction, having already reached a 90% abatement in the previous step.



Emission regulations-roadmap

EUROPEAN NON ROAD MOBILE MACHINERY, AGRICULTURAL AND FORESTRY TRACTORS & USA NON ROAD COMPRESSION-IGNITION ENGINE EMISSION STANDARDS



After the introduction of Tier4B / StageIV emission limits in 2014-2015, a further regulation re-enforcement is under discussion for European Non-Road applications; new Stage V regulation is expected to be introduced in 2019 or 2020 depending on power levels

Emission Durability Period: 8000 hours, 10 years

No new type approval in Europe for existing emission stage permitted in the year before new emission stage introduction. No emission regulation in Europe for P < 19 kW and P \geq 560 kW

	STAGE IIIA / TIER 3 ⁴			STAGE IIIB / TIER 4A INTERIM				STAGE IV / TIER 4B FINAL			
	СО	HC NO _x	PM	СО	HC 1	NO _x	PM	СО	HC 1	NO _x	PM
P > 560 kW us only	3.5	6.4	0.2	3.5	0.40	3.5	0.10	3.5	0.19	3.5	0.04
130 ≤ P ≤ 560 kW	3.5	4.0	0.2	3.5	0.19	2.0	0.0252	3.5	0.19	0.40	0.0252
75 ≤ P < I30 kW	5.0	4.0	0.3	5.0	0.19	3.33	0.0252	5.0	0.19	0.40	0.0252
56 ≤ P < I30 kW	5.0	4.7	0.4	5.0	0.19	3.33	0.0252	5.0	0.19	0.40	0.0252
37 ≤ P < 56 kW	5.0	4.7	0.4	5.0	4.	.7	0.3 0.025 ⁶	5.0	4	.7	0.03
19 ≤ P < 37 kW	5.5	7.5	0.6	5.5	7.	.5	0.3	5.5	4	.7	0.03

LEGEND

CO Carbon Monoxide

HC Hydrocarbons

NO, Nitrogen Oxides

PM Particulate Matter

PN Particle Number

- 1 NMHC for US Tier Limits
- 2 US Tier 4A and Tier 4B PM limit is 0.02, but with rounding allowed in US this limit is equivalent to 0.024999... \approx 0.025
- 3 3.4 in US
- 4 Tier 2 for P \geq 560 kW and P < 19 kW
- 5 8.0 for P < 8 kW
- 6 Tier 4A: 0.3; Stage IIIB: 0.025

Emission Durability Period: 8000 hours, 10 years

No new type approval in Europe for existing emission stage permitted in the year before new emission stage introduction. No emission regulation in Europe for P < 19 kW and P \geq 560 kW

Tier 4B/Stage IV Engines

By way of continuous technical advances to an already state of the art engine range, Tier 4B/Stage IV sees also the introduction of reengineered engines, allowing our customers to retain their class leading features, such as minimized total cost of ownership and outstanding performance. Key to the optimization of combustion efficiency is high cylinder pressure and high injector nozzle pressures: engines adopting the latest generation of Common Rail system feature peak nozzle pressures of up to 2200 bar.

To achieve these targets, crankcase and cylinder head design has been improved to ensure increased structural stiffness. A new Electronic Control Unit has been introduced to manage engine parameters and guarantee an accurate control of the after-treatment system.

For optimal environmental performance, the closed circuit breathing systems already available at Tier 4A/ Stage IIIB is confirmed on Tier 4B/Stage IV engines.

In addition, since the engine only breathes clean filtered air, rather than re-circulated exhaust gases, engine wear is low and oil service intervals are up to 600h, without the need of an increased oil sump capacity. This brings further advantages in terms of operating costs and reduced downtime for scheduled maintenance.

Advantages



- Increase vehicle productivity thanks to better transient response
- No additional turbocharger's complexity while ensuring outstanding performance
- Low operating costs thanks to high combustion efficiency and long service intervals (up to 600h, depending on the mission)
- Engine lean design and state-of-the-art
 HI-eSCR after-treatment system,
 flexible and easy-to-install
- Lean technology improving durability and reliability
- No additional cooling requirements on both radiator dimensions or fan drive

HI-eSCR system

Due to the opposite reaction to combustion temperature, the reduction of either of the combustion products (NO $_{\rm X}$ or PM) necessarily implies the increase of the other one. In order to further reduce NO $_{\rm X}$, as required by Tier 4B/Stage IV, it is necessary to work both on combustion management and exhaust gas treatment system.

This means that Tier 4B/Stage IV emission limits can be reached only through the use of SCR (Selective Catalytic Reduction), either with or without EGR. The use of an EGR system reduces the NO_X emissions in the combustion chamber, lowering combustion temperature through exhaust gas recirculation which however increases formation of particulate matter (PM) and reduction in combustion efficiency.

FPT Industrial has chosen to increase the combustion efficiency, reducing the PM without using EGR nor DPF, thus allowing engines to work at their performance best point; NO_X is then reduced in the SCR system, preserving fuel efficiency and overall system reliability.

FPT Industrial's patented HI-eSCR system is able to reduce the NO_X levels more than 95%, offering best-in-class conversion efficiency; moreover, thanks to no DPF, the FPT solution is maintenance free and requires no regeneration, improving productivity by avoiding downtime during operation for filter cleaning or replacement.

Patents



"Closed" loop control through NO_X and Ammonia sensors to provide accurate monitoring of exhaust gas composition; adaptive dosing system to reduce AdBlue

All after-treatment components are packaged in a compact and fully enclosed structure, providing flexible layout options to simplify installation on machines.



.:... Thermally insulated high turbulence mixer, to allow homogeneous hydrolysis of urea, ensuring correct distribution in exhaust gas flow



Improved exhaust gas temperature control to speed up SCR light-off in the cold part of emission cycle through an electronically-controlled exhaust flap

Main Components

HI-eSCR main components are:

- ✓ The DEF/AdBlue Supply Module
- ✓ The DEF/AdBlue Dosing Module
- ✓ The Disel Oxydation Catalyst (DOC)
- ✓ The DEF/AdBlue Mixer
- ✓ The Selective Catalytic Reduction (SCR)
- ✓ The Clean Up Catalyst

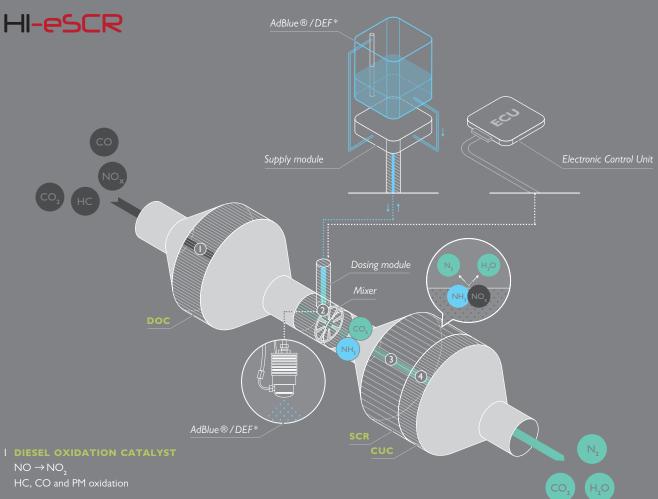
The whole system is fitted with a network of integrated sensors to control the NO_X and any excess of NH_Z (ammonia) produced.

Exhaust gas flow coming from the engine enters the DOC, where NO is oxidised to NO_2 , in order to maximize SCR catalyst's efficiency conversion.

The ECU (Engine Control Unit), the brain behind the HI-eSCR system, checks, through integrated sensors network, the amount of Water-Urea (DEF/AdBlue) solution to be injected in the exhaust pipe. To increase the durability of the injector, Dosing Module is cooled by the engine coolant.

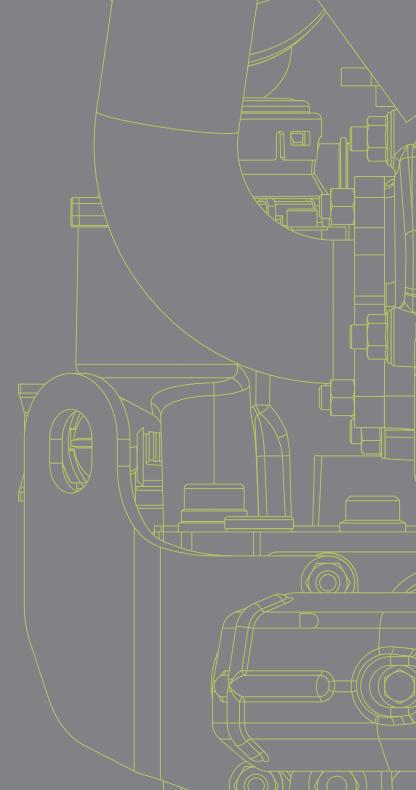
The HI-eSCR after-treatment system adopts a catalyst converting NO $_{\rm X}$ into Nitrogen (N $_{\rm 2}$) and Water (H $_{\rm 2}$ O) thanks to the chemical reaction with Ammonia (NH $_{\rm 3}$) generated from DEF/AdBlue. In the end, the integrated CUC eliminates the remaining ammonia (NH $_{\rm 3}$). The result is a reduction of NO $_{\rm X}$ superior to 95%.





Six reasons to choose HI-eSCR

1	SCR HERITAGE	FPT Industrial's heritage in SCR technology is well-established. Since 2005 we have equipped more than 500,000 vehicles with this technology, of which 100,000 in off-road applications that have already operated for more than 230 million of hours in the extreme conditions.
2	OUTSTANDING PERFORMANCE FOR INCREASED PRODUCTIVITY	Our engines are developed to maximize torque and power density with the quickest load response time, without compromising the impact on the environment and improving machine productivity.
3	EFFICIENCY	The high efficiency EGR-free combustion process optimizes fuel consumption reducing customer running costs.
4	MAINTENANCE AND REGENERATION FREE	Oil service interval up to 600h (depending on mission) improves operating costs while DPF-free solution ensures the FPT system is maintenance and regeneration-free, not requiring any filter replacement nor operation stop for filter cleaning, increasing machine uptime.
5	HIGH RELIABILITY	HI-eSCR system allows simple and lean layout and reduced heat rejection improving product reliability.
6	COMPACT PACKAGING	High power output package maximizing installation efficiency.



The R Series

The new R22 engine marks FPT's entry into the low displacement off-road field. The three-cylinder, 2.2 liters provides 33 to 52 kW and up to 250 Nm of torque; compact and efficient, the R22 meets Tier 4B/Stage IIIB emissions regulations with a maintenance free after-treatment system.

Versatile and suitable for a wide range of applications such as low horsepower tractors and skid steer loaders, it can be tailored to suite the customer needs.



RPRICETION		CILINDER BY THE	TURBOCHAR	INE TON	DEPLEMENT		POWER			TORQUE		EMSSION REC	the state of the s
MPPLIO	MODEL	AR AIR II	TURBU	MEC.	DITTERS	KW	HP	RPM	NM	KGM	RPM	EMPLAND	the state.
• 0	R22	L3 / TAA	WG	ECR	2,2	33	45	2600	160	16,3	1800	Tier 4B / Stage IIIB	I-EGR + DOC + PMCAT
• 0	R22	L3 / TAA	WG	ECR	2,2	39	53	2600	180	18,3	1800	Tier 4B / Stage IIIB	I-EGR + DOC + PMCAT
• 0	R22	L3 / TAA	WG	ECR	2,2	45	60	2600	208	21,2	1800	Tier 4B / Stage IIIB	I-EGR + DOC + PMCAT
• 0	R22	L3 / TAA	WG	ECR	2,2	52	70	2600	246	25,1	1800	Tier 4B / Stage IIIB	I-EGR + DOC + PMCAT

LEGEND

ARRANGEMENT

L In line

AIR INTAKE

TAA Turbocharged aftercooler

TURBOCHARGING

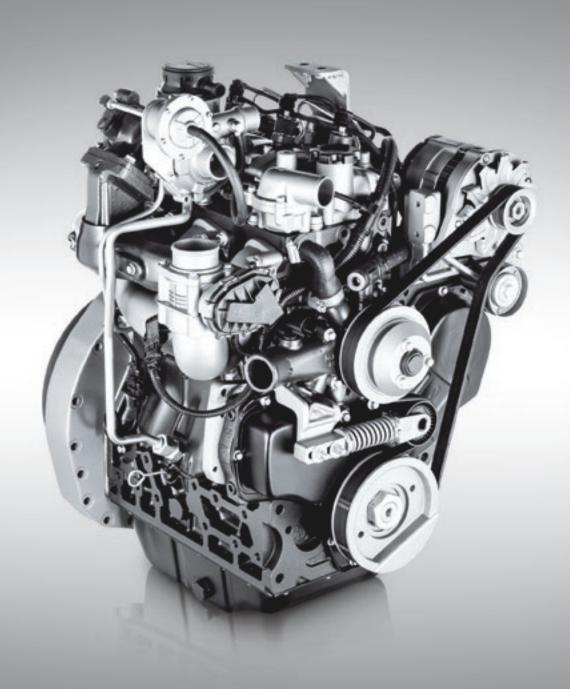
WG Fixed Geometry Turbo with Wastegate

INJECTION SYSTEM

ECR Electronic Common Rail

EXHAUST SYSTEM





Features

ENGINE PERFORMANCE	R Series engines use a high pressure Common Rail injection system (1600 bar), which optimizes thermodynamic performance and ensures extremely precise injection
	in all engine operating conditions. The R22 combines impressive torque and power
	density (up to 8% better than average competitors) with minimum fuel consumption.
ENGINE DESIGN	R22 is the most compact engine of its segment, 5% smaller than average competitors.
	With the intake and exhaust manifolds on same engine side thanks to uniflow cylinder head
	design, hoses and pipes routing around engine is minimized, resulting in a clean layout and easy installation.
	The "Antiphone" insulated sheet metal front cover reduces engine noise thus improving end
	user's working experience. An extremely rigid, small and light tunnel block reduces vibrations
	and prevents the need for a structural sump, enabling compact dimensions (length \times width \times
	height: 519 \times 524 \times 723 mm) for maximum installation flexibility. Furthermore, the R22 features
	glow plugs for cold start.
AFTERTREATMENT SOLUTION	To meet specific emission requirements for applications up to 56 kW, the R22 adopts
	of internal Exhaust Gas Recirculation (EGR) with DOC and PM CAT.
	This compact, maintenance-free and cost-effective solution puts at forefront the value to the
	customer.
AIR HANDLING	The fixed geometry turbocharger with aftercooler and Wastegate valve optimizes
	torque curve and transient response, while offering high boost pressure and
	performance at high altitudes.
SERVICEABILITY	All components requiring maintenance are placed on the left side of the engine, ensuring
& MAINTAINABILITY	extremely simple maintenance activities.
	The use of hydraulic tappets, a state-of-the-art technology in terms of lubrication and timing
	systems, avoids the need for manual adjustment or servicing and helps to further minimize
	operating costs. The blow-by system is installed on the rocker cover, with a pre-separation
	system, which minimizes overall dimensions and oil consumption.
	R22 is best in class for oil change intervals (up to 600 hs). Furthermore, unlike the DPF, the
	PM-CAT proves to be maintenance-free, requiring no replacement during lifecycle reducing
	cost for operators.
WIDE OPTIONS LIST	Wide choice of specific options available: fans, alternators, SAE ₃ /SAE ₄ interfaces
	for transmissions, different starter and power take off positions (frontal or lateral PTO
	with torque capability of up to 200 Nm), pulleys, and further accessories.

Benefits

- HIGH TORQUE AND OPTIMIZED PERFORMANCE WITH LOW FUEL CONSUMPTION
- ✓ SIMPLE AND EASY TO INSTALL,
 REDUCED VIBRATION & NOISE

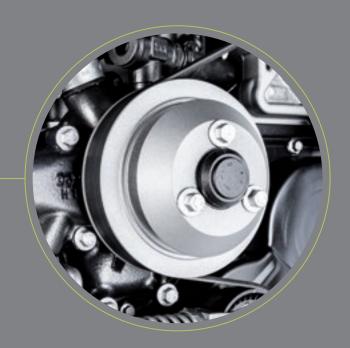
- ✓ COMPACT AND COST EFFECTIVE

 LEAN AFTERTREATMENT SYSTEM
- HIGH PERFORMANCE GUARANTEED IN ALL CONDITIONS
- ✓ EASY MAINTENANCE,

 LOW OPERATING COSTS

 AND REDUCED VEHICLE DOWNTIME

✓ TAILORED CONFIGURATIONS BASED
ON CUSTOMER REQUIREMENTS



The F₅ Series

Featuring by customer oriented design, the F₅ Series stands out for low operating costs and extremely easy maintenance thanks to single side servicing.

Benefits are combined with excellent performance, which allows these engines to be used for the most demanding missions (e.g. high engine inclination, cold starting at temperatures down to -25°C).



	PPLICATION		CILINDER ERENT	TURBOCHARGE	K INIECTION	District District Control of the Con		POWER			TORQUE		thistory	UAUS!
6	RALIC	MODEL	ARARIT	TURBE	MEC	Diffee	KW	HP	RPM	NM	KGM	RPM	EMSTAND	this str
•	0	F32 MNS	L4 / TC	FGT	М	3,2	55	75	2500	281	29	1250	Tier 3 / Stage IIIA	I-EGR
•	0	F32 MNS	L4 / TC	FGT	М	3,2	61	83	2500	320	33	1250	Tier 3 / Stage IIIA	ec-EGR
•	0	F32 MNT	L4 / TAA	FGT	М	3,2	65	88	2500	320	33	1400	Tier 3 / Stage IIIA	I-EGR

LEGEND

APPLICATION

Agriculture Industrial

ARRANGEMENT In line

AIR INTAKE

TC Turbocharged
TAA Turbocharged aftercooler

TURBOCHARGING

FGT Fixed Geometry Turbo

INJECTION SYSTEM

M Mechanical

EXHAUST SYSTEM

I-EGR Internal Exhaust Gas Recirculation ec-EGR External Cooled Exhaust Gas Recirculation

F32 engine is also available in structural version for agriculture application



FPT Industrial F32



Features

INJECTION SYSTEM	Based on simple and proven mechanical rotary pump, the F5 engine has a direct
	fuel injection system for accurate fuel delivery. The mechanical pump is the best
	trade-off between performance and easy engine installation.
NGINE DESIGN	Camshaft in crankcase, suspended oil pan, balancer counterweights incorporated
	in crankshaft webs. Countershaft balancer also available as options.
COMPONENTS INTEGRATION	Integrated CCV (Closed Crankcase Ventilation) system and engine design
	oriented to high components integration. Water-oil cooler, oil and water pumps
	with by-pass are fully integrated in the block.
SPECIFIC FEATURES	Lean layout; starting temperature without auxiliaries down to -12°C (with auxiliaries down
	to -25°); high performance achieved with robust mechanical injection and no additional
	complexity; up to 35° continuous angle of inclination in all allowable directions.
AIR HANDLING	F ₅ Series is turbocharged with air-to-air aftercooler system depending on power output.
	Available with both internal and external cooled EGR, depending on application, to meet Tier
	3/Stage IIIA emissions.
UP ТО 600 Н	Optimized engine design in terms of mechanical clearances, piston rings, oil system and engine
OIL INTERVAL CHANGE	structure designed to limit cylinder liners deformation.
SERVICEABILITY	One side engine maintenance layout and worldwide service network.
& MAINTAINABILITY	
OPTION LIST	F5 engines are available with non-structural and structural engine architecture
	for industrial and agricultural application. Additional options are available such as radiators,
	air filters, mufflers, standard transmission interfaces SAE ₃ /SAE ₄ ; two possible PTO
	arrangements DIN/SAE A-B; fan position flexibility; air conditioning compressor arrangement; consistency with standard and alternative fuels in compliance with regulatory requirements.

- SIMPLE AND EASY TO INSTALL
 SOLUTION CONSISTENT WITH
 STANDARD AND ALTERNATIVE FIFE S
- ✓ VIBRATION & NOISE REDUCTION
- ✓ LEAKAGE PREVENTION
- ✓ HIGH PERFORMANCE GUARANTEED
 IN ALL CONDITIONS
- HIGH ENGINE POWER DENSITY
 WITH THE SHORTEST LOAD
 RESPONSE TIME
- ✓ REDUCED MAINTENANCE NEEDS
 AND OPERATING COST
- ✓ QUICK SERVICE SUPPORT AND

 FAST MAINTENANCE ACTIVITIES
- CUSTOMER ORIENTATION AND
 SPECIFIC ENGINE ARCHITECTURI
 BASED ON APPLICATION TYPE



The NEF Series



N45 ERT

N45 ENT



Developed to satisfy the most demanding customer requirements, the **NEF Series** is the evidence of FPT Industrial technological excellence.

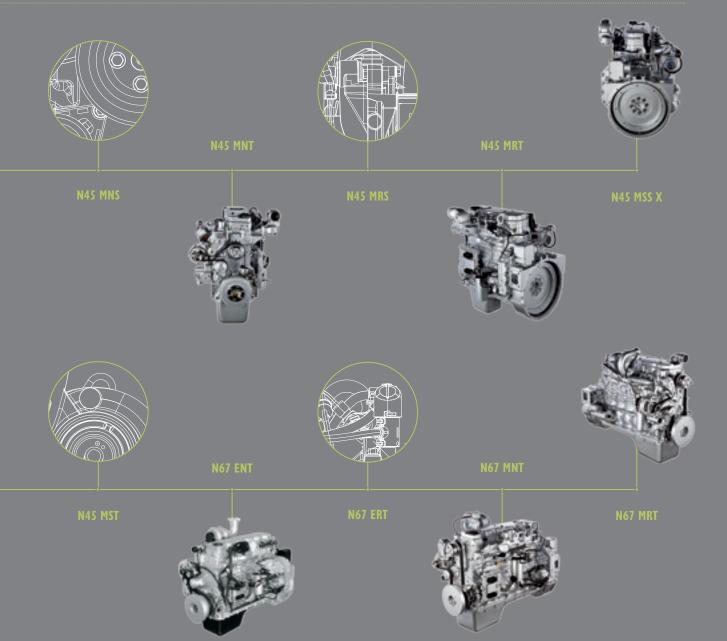
Available in 4 and 6 cylinder configurations, both mechanical and electronic version, with non-structural and structural design for agricultural application.

NEF Series electronic engines are equipped with second generation Common Rail injection system, allowing to achieve top performance in terms of load response, maximum torque and top power with the minimum fuel consumption.

The **NEF Series** also stands out for its great flexibility and reliability, low fuel consumption and high performance, which make this engine the reference in its category.

N45 PI33







RPOLLATI	,oH	CILINDER EMENT	TURBOCH	RGMC INTECTION S	DEPARTMENT DEPARTMENT		POWER			TORQUE		. SLON MI	wys.
APPLIC	HODEL	ARIK IM	TURBOY	MECH	DISTERS	KW	HP	RPM	NM	KGM	RPM	EMS-SON RED	EXHAUST
• 0	N45 ENT	L4 / TAA	WG	ECR	4,5	104	141	2200	608	62	1600	Tier 3 / Stage IIIA	I-EGR
• 0	N45 MNS	L4 / TC	FGT	М	4,5	66	90	2200	400	41	1250	Tier 3 / Stage IIIA	I-EGR
• 0	N45 MNT	L4 / TAA	FGT	М	4,5	74	101	2200	430	44	1250	Tier 3 / Stage IIIA	I-EGR
• 0	N45 MNT	L4 / TAA	FGT	М	4,5	93	126	2200	525	54	1250	Tier 3 / Stage IIIA	I-EGR
• 0	N45 MSS ¹	L4 / TC	FGT	М	4,5	74	101	2200	410	42	1400	Tier 3 / Stage IIIA	I-EGR
• 0	N45 MSS ¹	L4 / TC	FGT	М	4,5	66	90	2200	400	41	1250	Tier 3 / Stage IIIA	I-EGR
• 0	N45 MST ¹	L4 / TAA	FGT	М	4,5	74	101	2200	430	44	1250	Tier 3 / Stage IIIA	I-EGR
• 0	N45 MST ¹	L4 / TAA	FGT	М	4,5	93	126	2200	525	54	1250	Tier 3 / Stage IIIA	I-EGR
• 0	N45 ENT	L4 / TAA	WG	ECR	4,5	89	121	2200	549	56	1500	Tier 4B / Stage IV	DOC + SCR
• 0	N45 ENT	L4 / TAA	WG	ECR	4,5	103	140	2200	636	65	1500	Tier 4B / Stage IV	DOC + SCR
• 0	N45 ENT	L4 / TAA	WG	ECR	4,5	125	170	2200	710	72	1500	Tier 4B / Stage IV	DOC + SCR

APPLICATION

Agriculture

Industrial

ARRANGEMENT In line

AIR INTAKE

Turbocharged

TAA Turbocharged aftercooler

TURBOCHARGING

FGT Fixed Geometry Turbo
WG Fixed Geometry Turbo with Wastegate
WGT Variable Geometry Turbo

INJECTION SYSTEM

ECR Electronic Common Rail

Mechanical

EXHAUST SYSTEM

I-EGR Internal Exhaust Gas Recirculation SCR Selective Catalytic Reduction

DOC Diesel Oxidation Catalyst

1. Narrow engines with dynamic balancing $$N_{45}$$ engine is also available in structural version for agriculture application

RPRICE	, lot	CILINDER ENEME REGRESSER	TURBOCH	RETHE MIECTORS	JEPA ENEM		POWER			TORQUE		thiston the	IRUS
APPLIC	HODEL	ARIA IN	TURBU	MEC	DISTERS	KW	HP	RPM	NM	KGM	RPM	EMI AND	EHHAUST
• 0	N67 ENT	L6 / TAA	FGT	ECR	6,7	175	238	2200	1020	104	1500	Tier 3 / Stage IIIA	I-EGR
• 0	N67 MNT	L6 / TAA	FGT	М	6,7	129	175	2200	770	79	1250	Tier 3 / Stage IIIA	I-EGR
0	N67 ENT ³	L6 / TAA	WG	ECR	6,7	200	272	2100	1170	119	1500	Tier 3 / Stage IIIA	I-EGR+
• 0	N67 ENT	L6 / TAA	WG	ECR	6,7	129	175	2200	805	82	1500	Tier 4B / Stage IV	DOC + SCR
• 0	N67 ENT	L6 / TAA	WG	ECR	6,7	151	205	2200	940	96	1500	Tier 4B / Stage IV	DOC + SCR
• 0	N67 ENT	L6 / TAA	WG	ECR	6,7	187	254	2200	1160	118	1500	Tier 4B / Stage IV	DOC + SCR
• 0	N67 ENT	L6 / TAA	WG	ECR	6,7	210	286	2200	1150	117	1500	Tier 4B / Stage IV	${\tt DOC+SCR}$
• 0	N67 ENT	L6 / TAA	VGT	ECR	6,7	221	301	2100	1282	131	1400	Tier 4B / Stage IV	DOC + SCR

APPLICATION

Agriculture Industrial

ARRANGEMENT

In line

TAA Turbocharged aftercooler

TURBOCHARGING

FGT Fixed Geometry Turbo
WG Fixed Geometry Turbo with Wastegate
VGT Variable Geometry Turbo

INJECTION SYSTEM

ECR Electronic Common Rail

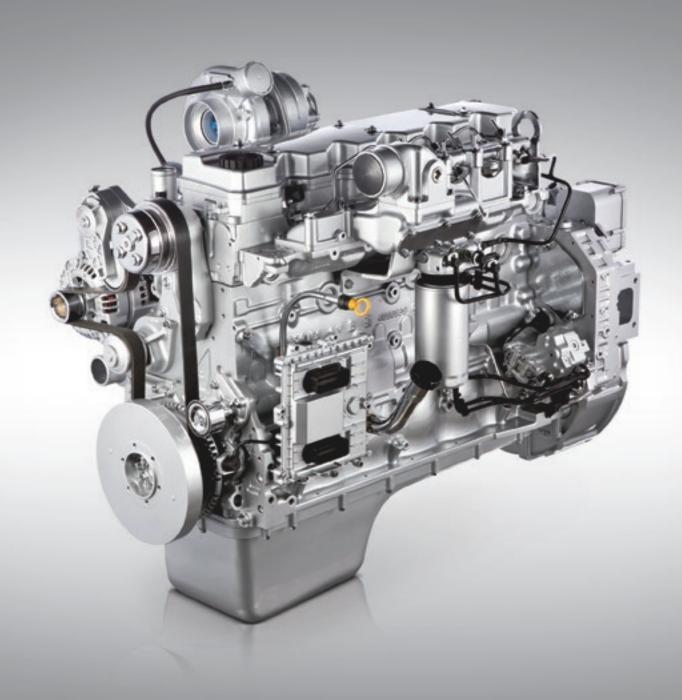
Mechanical

EXHAUST SYSTEM

I-EGR Internal Exhaust Gas Recirculation
SCR Selective Catalytic Reduction DOC Diesel Oxidation Catalyst

N67 engine is also available in structural version for agriculture application

^{2.} Based on Tier 4 engine's hardware



Mechanical Versions — Features

Tier 3/Stage IIIA Only

INJECTION SYSTEM	Mechanical rotary pump, with high worldwide serviceability, is the heart of the NEF mechanical engine series. The system is based on direct fuel injection for accurate fuel delivery and consistent with standard and alternative fuels. The NEF mechanical injection system is the best compromise between a cost effective product and performance.	
ENGINE DESIGN	Balancer counterweights incorporated in crankshaft webs, rear geartrain layout, camshaft in crankcase, suspended oil pan and, for 4 cylinder engines, countershafts arrangements available as options.	
COMPONENTS INTEGRATION	Integrated CCV (Closed Crankcase Ventilation) system and engine design oriented to high components integration. Water-oil cooler, oil and water pumps are completely integrated in the engine block.	
SPECIFIC FEATURES	Engine specifically designed for off-road applications; lean layout; starting temperature without auxiliaries down to -15°C (with grid heater down to -25°, with water and oil heater down to -30°C); engine slope up to 35° continuous angle of inclination in all allowable directions. Tier 3 emissions compliance achieved without external EGR, VGT or electronics.	
AIR HANDLING	All NEF mechanical engines are turbocharged and feature Internal EGR. Air to Air intercooler is available as an option in order to reach top engine performance in terms of load response and fuel consumption.	
UP TO 600H OIL INTERVAL CHANGE	NEF Series engines adopt combustion chambers optimized to reduce oil dilution; they are developed with an optimum engine design in terms of mechanical clearances, piston rings and engine oil system.	
SERVICEABILITY & MAINTAINABILITY	Worldwide service network. Engines featured with a proven mechanical injection system without electronic interfaces and external EGR.	
OPTION LIST	NEF engines are available with non-structural and structural architecture for agricultural application and with a "narrow" or "wide" gear train distribution. Moreover, options are available for alternators, radiators, air filters, mufflers, oil pans, SAE standard transmission interfaces, PTO arrangement DIN/SAE A-B, air conditioning compressor arrangement; other customer specific options may be available upon request.	

- ✓ RELIABLE AND COST EFFECTIVE

 SOLUTION, CONSISTENT WITH

 STANDARD AND ALTERNATIVE FUELS
- ✓ VIBRATION & NOISE REDUCTION
- ✓ LEAKAGE PREVENTION
- HIGH PERFORMANCES GUARANTEED IN ALL CONDITIONS
- WITH THE SHORTEST LOAD
 RESPONSE TIME
- REDUCED MAINTENANCE NEEDS

 AND OPERATING COST
- ✓ QUICK SERVICE SUPPORT

 AND FASY MAINTENANCE ACTIVITIES
- CUSTOMER ORIENTATION

 AND SPECIFIC ENGINE ARCHITECTURE
 BASED ON APPLICATION TYPE



Electronic Versions — Features

Tier 3/Stage IIIA - Tier 4B/ Stage IV

State-of-the-art system for accurate fuel delivery, based on a very compact direct injection 2nd generation Common Rail (1.600 bar) to achieve top performance in terms of load response, max torque and top power (power density up to 5% higher than average competitors at Tier 4B) with the minimum fuel consumption.	
Multiple injections, balancer counterweights incorporated in crankshaft webs, rear geartrain layout, camshaft in crankcase, suspended oil pan and, for 4 cylinder engines, countershafts arrangements available as options.	
Integrated CCV (Closed Crankcase Ventilation) system and engine design oriented to high components integration. Water-oil cooler, oil and water pumps are completely integrated in the engine block.	
Engine specifically designed for off-road applications; lean layout; starting temperature without auxiliaries down to -15°C (with grid heater down to -25°, with water and oil heater down to -30°C); max engine inclination up to 35° continuous in all allowed directions. Tier 3 compliance achieved without external EGR nor VGT. Tier 4B emission limits reached with EGR-free optimized combustion, reducing PM and increasing efficiency, and adoption of Hi-eSCR, without losing engine performance and improving running costs.	
All NEF electronic series engines are turbocharged with Air to Air intercooler and equipped with Internal EGR in Tier 3 and SCR in Tier 4. Wastegate and VGT turbocharger available at Tier 4B/Stage IV for improved engine performance.	
NEF Series adopts combustion chambers and Common Rail injection system optimized to reduce oil dilution. Design is optimized in terms of mechanical clearances, piston rings and oil system.	
Worldwide service network. Engine ECU (Electronic Control Unit) with CAN-BUS control & monitoring interfaces can be used for advanced real time diagnosis. Maintenance and regeneration-free after-treatment system on Tier 4 thanks to no-DPF, not requiring any replacement nor operator stop for filter cleaning.	
NEF engines feature both non-structural and structural architecture for agricultural application. Additional options are available for alternators, radiators, air filters, mufflers, oil pans, SAE standard transmission interfaces, PTO arrangement SAE A-B, air conditioning compressor arrangement. Specific options may be developed on demand. For Tier 4, wide range of options for after-treatment system such as SCR catalyst size and configuration (e.g. vertical and horizontal) and specific DEF/AdBlue tanks for each engine.	
	and generation Common Rail (1.600 bar) to achieve top performance in terms of load response, max torque and top power (power density up to 5% higher than average competitors at Tier 4B) with the minimum fuel consumption. Multiple injections, balancer counterweights incorporated in crankshaft webs, rear geartrain layout, camshaft in crankcase, suspended oil pan and, for 4 cylinder engines, countershafts arrangements available as options. Integrated CCV (Closed Crankcase Ventilation) system and engine design oriented to high components integration. Water-oil cooler, oil and water pumps are completely integrated in the engine block. Engine specifically designed for off-road applications; lean layout; starting temperature without auxiliaries down to -15°C (with grid heater down to -25°, with water and oil heater down to -25° (max engine inclination up to 35° continuous in all allowed directions. Tier 3 compliance achieved without external EGR nor VGT. Tier 4B emission limits reached with EGR-free optimized combustion, reducing PM and increasing efficiency, and adoption of Hi-eSCR, without losing engine performance and improving running costs. All NEF electronic series engines are turbocharged with Air to Air intercooler and equipped with Internal EGR in Tier 3 and SCR in Tier 4. Wastegate and VGT turbocharger available at Tier 4B/Stage IV for improved engine performance. NEF Series adopts combustion chambers and Common Rail injection system optimized to reduce oil dilution. Design is optimized in terms of mechanical clearances, piston rings and oil system. Worldwide service network. Engine ECU (Electronic Control Unit) with CAN-BUS control & monitoring interfaces can be used for advanced real time diagnosis. Maintenance and regeneration-free after-treatment system on Tier 4 thanks to no-DPF, not requiring any replacement nor operator stop for filter cleaning. NEF engines feature both non-structural and structural architecture for agricultural application. Additional options are available for alternators, rad

- FLAT TORQUE AND HIGH ENGINE
 THERMODYNAMIC PERFORMANCE
 WITH LOW FUEL CONSUMPTION
- ✓ VIBRATION & NOISE REDUCTION
- ✓ LEAKAGE PREVENTION
- ✓ HIGH PERFORMANCES GUARANTEED
 IN ALL CONDITIONS
- HIGH ENGINE POWER DENSITY

 AND FAST LOAD RESPONSE TIME

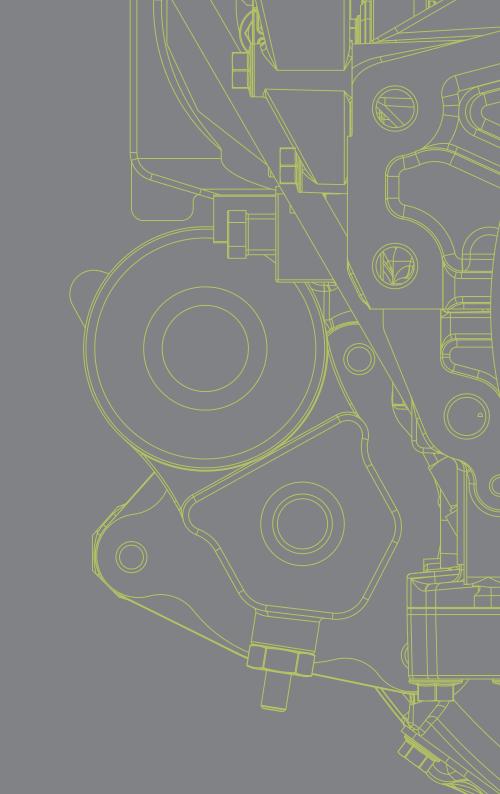
 WITH THE LOWEST FUEL CONSUMPTION
- ✓ REDUCED MAINTENANCE NEEDS

 AND OPERATING COST
- ✓ QUICK SERVICE SUPPORT

 AND EASY MAINTENANCE ACTIVITIES
- CUSTOMER ORIENTATION

 AND SPECIFIC ENGINE ARCHITECTURE
 BASED ON APPLICATION TYPE

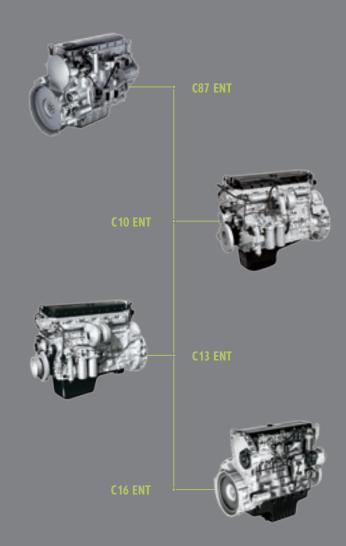




The Cursor Series

If you are looking for top power, fast load response, high power density together with the lowest fuel consumption, CURSOR series is the best choice you can do. Characterized by outstanding performance, the CURSOR series is dedicated to heavy duty applications from 200 to 570 kW.

Superb performance is just one of the benefits of these engines: high reliability, long maintenance intervals, which means extremely low operating cost, are the core values of the range.







, ETM	JH	CLINDER LERENT	TURBOCHA	HELION	Neghte Henry		POWER			TORQUE		(HOM RD	us
RPLICATION	MODEL	ARR IN	TURBOC	MECH	DISTRES	KW	HP	RPM	NM	KGM	RPM	thistory and the state of the s	EMAUST
• 0	C87 ENT	L6 / TAA	FGT	ECR	8,7	200	272	2100	1300	133	1400	Tier 3 / Stage IIIA	I-EGR
• 0	C87 ENT	L6 / TAA	FGT	ECR	8,7	230	313	2100	1400	143	1400	Tier 3 / Stage IIIA	I-EGR
• 0	C87 ENT	L6 / TAA	FGT	ECR	8,7	260	354	2100	1500	153	1400	Tier 3 / Stage IIIA	I-EGR
• 0	C87 ENT	L6 / TAA	FGT	ECR	8,7	290	394	2100	1750	178	1500	Tier 3 / Stage IIIA	I-EGR+
• 0	C87 ENT	L6 / TAA	WG	ECR	8,7	245	333	2100	1510	154	1500	Tier 4B / Stage IV	DOC + SCR
• 0	C87 ENT	L6 / TAA	WG	ECR	8,7	305	415	2100	1800	184	1500	Tier 4B / Stage IV	DOC + SCR
• 0	C87 ENT	L6 / TAA	VGT	ECR	8,7	305	415	2000	1850	189	1300	Tier 4B / Stage IV	DOC + SCR
• 0	C10 ENT	L6 / TAA	FGT	EUI	10,3	265	360	2100	1700	173	1400	Tier 3 / Stage IIIA	I-EGR
• 0	C10 ENT	L6 / TAA	FGT	EUI	10,3	290	394	2100	1800	184	1400	Tier 3 / Stage IIIA	I-EGR
• 0	C10 ENT	L6 / TAA	FGT	EUI	10,3	315	428	2100	1890	193	1500	Tier 3 / Stage IIIA	I-EGR
• 0	C13 ENT	L6 / TAA	FGT	EUI	12,9	325	442	2100	2140	218	1400	Tier 3 / Stage IIIA	I-EGR
• 0	C13 ENT	L6 / TAA	FGT	EUI	12,9	350	476	2100	2140	218	1400	Tier 3 / Stage IIIA	I-EGR
• 0	C13 ENT	L6 / TAA	FGT	EUI	12,9	375	510	2100	2140	218	1400	Tier 3 / Stage IIIA	I-EGR
• 0	C13 ENT	L6 / TAA	WG	ECR	12,9	384	522	2100	2258	230	1400	Tier 4B / Stage IV	DOC + SCR
• 0	C13 ENT	L6 / TAA	WG	ECR	12,9	407	554	2100	2407	245	1400	Tier 4B / Stage IV	DOC + SCR
0	C16 ENT	L6 / TAA	WG	ECR	15,9	480	653	2100	2751	281	1500	Tier 4B / Stage IV	DOC + SCR
0	C16 ENT	L6 / TAA	WG	ECR	15,9	515	700	2100	2990	305	1500	Tier 4B / Stage IV	DOC + SCR
0	C16 ENT	L6 / TAA	WG	ECR	15,9	570	775	2100	3320	339	1500	Tier 4B / Stage IV	DOC + SCR

APPLICATION

AgricultureIndustrial

ARRANGEMENT

In line

AIR INTAKE
TAA Turbocharged aftercooler

TURBOCHARGING

FGT Fixed Geometry Turbo
WG Fixed Geometry Turbo with Wastegate
VGT Variable Geometry Turbo

INJECTION SYSTEM

ECR Electronic Common Rail

EUI Electronic Unit Injector

EXHAUST SYSTEM

I-EGR Internal Exhaust Gas Recirculation SCR Selective Catalytic Reduction DOC Diesel Oxidation Catalyst

Features

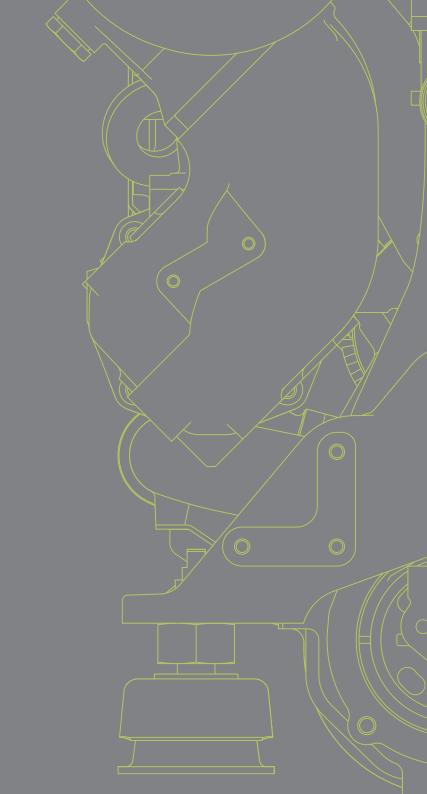
INJECTION SYSTEM	 State-of-the-art direct injection fuel system for high precision in fuel quantity injection in order to achieve top performance in terms of load response, torque and top power with the minimum fuel consumption: C9: featuring very compact 2nd generation Common Rail System, delivering up to 8% higher torque density than average Tier 4B competitors. C10 & C13: featuring electronically controlled unit injectors up to Tier 4A. C13 & C16: adopting Heavy Duty Common Rail with up to 2200 bar injection pressure at Tier 4B to ensure robust and outstanding output.
ENGINE DESIGN	Superfinished helical timing gears, bed-plate in addition to engine block, crankshaft with net shape counterweights, rear geartrain layout and suspended oil pan. Specific double re-entrant bowl chamber design to optimize the EGR-free combustion process, further optimized by steel pistons for C13 and C16, increasing peak cylinder pressure to reduce PM output and deliver high power and torque density. C16 features a specific off-road design including high resistance Compact Graphite Iron (CGI) cylinder head and ball-bearing turbocharger. C16 delivers 18-litre performance in a 13-litre package, offering compact dimension (-7% vs. market average) and best-in-class power-to-weight ratio (+15% vs. market average).
COMPONENTS INTEGRATION	Improved technical solutions such as integrated patented CCV (Crank Case Ventilation), integrated oil cooler, integrated oil pump and integrated water pump.
SPECIFIC FEATURES	Functional lean layout; starting temperature without auxiliaries down to -15 $^{\circ}$ C (with grid heater down to -25 $^{\circ}$); high engine inclination up to 35 $^{\circ}$ continuous in all directions with secondary oil pump. Tier 3 performance achieved without external EGR nor VGT.
AIR HANDLING	Wastegate turbocharged with air-to-air charge cooled air system with 4 valves per cylinder for increase the engine efficiency by the optimization of thermodynamic performance in terms of time to torque, load response and reduced fuel consumption. VGT version available on C9 for improved performance. Ball bearing turbocharger on C16 to further improve fluid dynamic efficiency.
UP TO 600H OIL INTERVAL CHANGE	Optimum engine design in terms of mechanical clearances, piston rings, engine oil system to guarantee best-in-class oil change intervals.
SERVICEABILITY & MAINTAINABILITY	Worldwide service network. Enhanced engine serviceability and diagnosis by using the Electronic Control Unit on the engine with CAN-BUS control & monitoring systems interface. Maintenance and regeneration-free after-treatment system on Tier 4 thanks to no-DPF, not requiring any replacement nor operator stop for filter cleaning.
OPTION LIST	SAE1 as standard transmission interface; two possible PTO arrangements (SAE-A, B flange 9 or 13 teeth) up to 200Nm torque availability; air conditioning compressor arrangement. For Tier 4, wide range of options for after-treatment system such as SCR catalyst size and configuration (e.g. vertical and horizontal layout for C9) and specific DEF/AdBlue tanks for each engine.

- HIGH ENGINE THERMODYNAMIC
 PERFORMANCE WITH LOW FUEL
 CONSUMPTION & SMOKE REDUCTION
 DURING THE TRANSIENT
- ✓ VIBRATION & NOISE REDUCTION
 MECHANICAL & THERMAL RESISTANCE

- **✓** LEAKAGE PREVENTION
- HIGH PERFORMANCE GUARANTEED
 IN ALL CONDITIONS
- WITH THE SHORTEST LOAD
 RESPONSE TIME
- ✓ REDUCED MAINTENANCE NEEDS

 AND OPERATING COST
- QUICK SERVICE SUPPORT
- CUSTOMER ORIENTATION

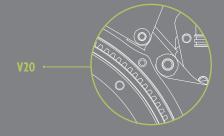




The Vector Series

The VECTOR Series, with its compact design and state of the art injection system, is FPT Industrial answer to high power demand. Characterized by excellent performance without any need of EGR system or variable geometry turbochargers, VECTOR Series, engines allow customer to increase productivity.

Thanks to 1000h maintenance intervals and low oil consumption, engine operating costs are optimized.



BULLATION		CLINDERCHEM	TURBOCH	REINE	DEPLEMENT DEPLEMENT		POWER			TORQUE		MESICH TARO	THAUST
Webr	MODEL	R. A.R. I.	TURB	ME	Differ	KW	HP	RPM	NM	KGM	RPM	EMI JANON	ER STE
• 0	V20	8V / TAA	FGT	ECR	20,1	565	768	2100	3200	326	1400	Tier 2	_

APPLICATION

O Agriculture
Industrial

ARRANGEMENT
V 90° "V" configuration

AIR INTAKE
TAA Turbocharged aftercooler

TURBOCHARGING

FGT Fixed Geometry Turbo

INJECTION SYSTEM

ECR Electronic Common Rail





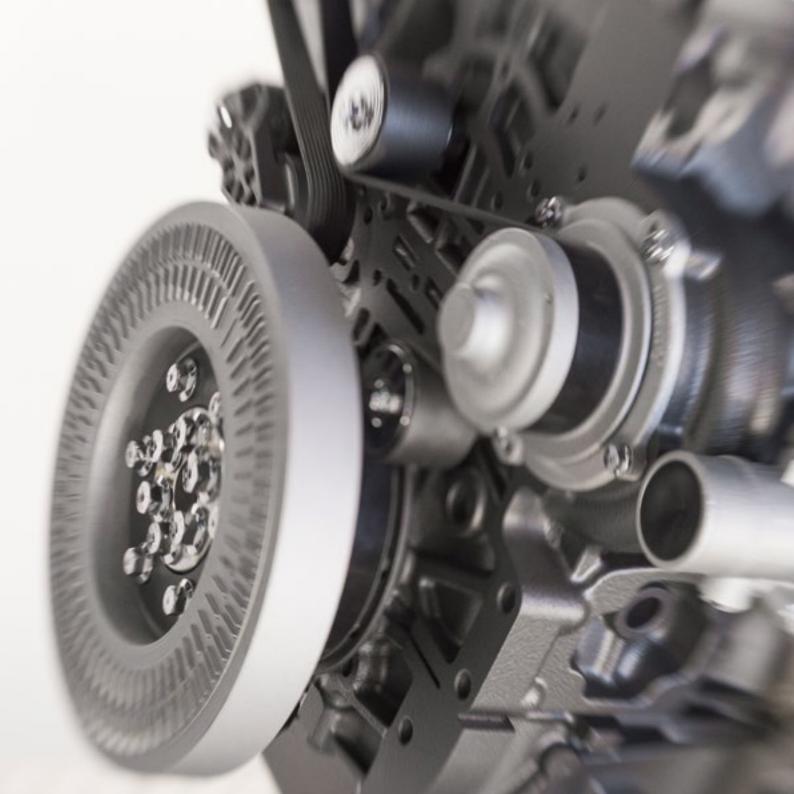
Features

INJECTION SYSTEM	State-of-the-art direct injection fuel system, based on a compact 2nd generation Common Rail system, ensuring accuracy in fuel delivery with achieving top performance
	in terms of load response, torque and top power with the minimum fuel consumption.
ENGINE DESIGN	8 Vee engine architecture, minimized noise, cast iron single cylinder head, reinforced engine block, rear geartrain layout, suspended oil pan.
COMPONENTS INTEGRATION	CCV (Closed Crankcase Ventilation), oil pump and oil piping and all water circuit integrated in the engine block
SPECIFIC FEATURES	Starting temperature without auxiliaries down to -10°C (with grid heater down to -25°, with water and oil heater down to -30°C); performance achieved without EGR or VGT; high engine inclination: 22° continuous in all directions.
AIR HANDLING	Turbocharged with air-to-air or charge cooled air system with 4 valves per cylinder to increase the engine efficiency by the optimization of engine performance in terms of top power, load response and fuel consumption.
UP TO 1000H OIL INTERVAL CHANGE	Optimum engine design in terms of mechanical clearances, piston rings, engine oil system calculation in order to reduce oil consumption and maintenance needs.
SERVICEABILITY & MAINTAINABILITY	Worldwide service network. Enhanced engine serviceability and diagnosis by using the Electronic Control Unit on the engine with CAN-BUS control & monitoring systems interface.
OPTION LIST	Standard transmission interface SAE1-SAE0; gear housing with option for two water pumps; two PTO SAE B (400Nm each) and air conditioning compressor arrangement.

- HIGH ENGINE THERMODYNAMIC PERFORMANCE WITH LOW FUEL CONSUMPTION
- **✓** VIBRATION & NOISE REDUCTION
- ✓ LEAKAGE PREVENTION
- HIGH PERFORMANCE GUARANTEED IN ALL CONDITIONS & MISSIONS
- ✓ HIGH ENGINE POWER DENSITY
 WITH THE SHORTEST LOAD
 RESPONSE TIME
- REDUCED MAINTENANCE NEEDS

 AND OPERATING COST
- OUICK SERVICE SUPPORT
- CUSTOMER ORIENTATION





Diesel engines for Off Road application





LEGEND

APPLICATION

AgricultureIndustrial

ARRANGEMENT

L In line

90° "V" configuration

AIR INTAKE

Turbocharged

TAA Turbocharged aftercooler

TURBOCHARGING

FGT Fixed Geometry Turbo

WG Fixed Geometry Turbo with Wastegate

VGT Variable Geometry Turbo

INJECTION SYSTEM

ECR Electronic Common Rail

EUI Electronic Unit Injector

M Mechanical

EXHAUST SYSTEM

I-EGR Internal Exhaust Gas Recirculation

ec-EGR External Cooled Exhaust Gas Recirculation

SCR Selective Catalytic Reduction

DOC Diesel Oxidation Catalyst

PM CAT Through Flow Particulate Matter Filter

1. Narrow engines with dynamic balancing

2. Based on Tier 4 engine's hardware

 $F_{32},\,N_{45}$ and N_{67} engines are also available in structural version for agriculture application

All ratings are for intermittent duty. Power at flywheel, compliant within CE 97/68 Directive (without fan) after 50 hours running, 3% tolerance Fuel Diesel EN 590. Test conditions ISO 3046/1: 100 kPa atmospheric pressure, 25°C air temperature, 30% relative humidity; applicable also to DIN 6271 – BS 5514 SAE J 1349 Standards. Additional rating may be available.

Values may be subject to variations on individual engines.

40		OF REPERT	o.	JH ^C	CHE
APRICATION	MODEL	CLINGER HERE	TURBOCHAR	MECTON	DEPLACEMENT
• 0	R22	L3 / TAA	WG	ECR	2,2
• 0	R22	L3 / TAA	WG	ECR	2,2
• 0	R22	L3 / TAA	WG	ECR	2,2
• 0	R22	L3 / TAA	WG	ECR	2,2
• 0	F32 MNS	L4 / TC	FGT	М	3,2
• 0	F32 MNS	L4 / TC	FGT	М	3,2
• 0	F32 MNT	L4 / TAA	FGT	M	3,2
• 0	N45 ENT	L4 / TAA	WG	ECR	4,5
• 0	N45 MNS	L4 / TC	FGT	М	4,5
• 0	N45 MNT	L4 / TAA	FGT	М	4,5
• 0	N45 MNT	L4 / TAA	FGT	M	4,5
• 0	N45 MSS ¹	L4 / TC	FGT	М	4,5
• 0	N45 MSS ¹	L4 / TC	FGT	M	4,5
• 0	N45 MST ¹	L4 / TAA	FGT	М	4,5
• 0	N45 MST ¹	L4 / TAA	FGT	M	4,5
• 0	N45 ENT	L4 / TAA	WG	ECR	4,5
• 0	N45 ENT	L4 / TAA	WG	ECR	4,5
• 0	N45 ENT	L4 / TAA	WG	ECR	4,5
• 0	N67 ENT	L6 / TAA	FGT	ECR	6,7
• 0	N67 MNT	L6 / TAA	FGT	М	6,7
0	N67 ENT ²	L6 / TAA	WG	ECR	6,7
• 0	N67 ENT	L6 / TAA	WG	ECR	6,7

39 53 2600 180 18,3 1800 Tier 4B/Stage IIIB I-EGR + DOC + PMCAT 45 60 2600 208 21,2 1800 Tier 4B/Stage IIIB I-EGR + DOC + PMCAT	POWER		TORQUE			SIONED	, wet	
39 53 2600 180 18.3 1800 Tier 4B/Stage IIIB I-EGR + DOC + PMCAT	KW	HP	RPM	NM	KGM	RPM	ENTANDA	ENTER
45 60 2600 208 21,2 1800 Tier 4B/Stage IIIB I-EGR + DOC + PMCAT 48 65 2600 220 22,4 1800 Tier 4B/Stage IIIB I-EGR + DOC + PMCAT 55 75 2500 281 29 1250 Tier 3/Stage IIIA I-EGR + DOC + PMCAT 55 75 2500 320 33 1250 Tier 3/Stage IIIA I-EGR 61 83 2500 320 33 1250 Tier 3/Stage IIIA I-EGR 65 88 2500 320 33 1400 Tier 3/Stage IIIA I-EGR 66 90 2200 400 41 1250 Tier 3/Stage IIIA I-EGR 74 101 2200 430 44 1250 Tier 3/Stage IIIA I-EGR 74 101 2200 430 44 1250 Tier 3/Stage IIIA I-EGR 74 101 2200 410 42 1400 Tier 3/Stage IIIA I-EGR 74 101 2200 410 42 1400 Tier 3/Stage IIIA I-EGR 75 14 101 2200 410 42 1400 Tier 3/Stage IIIA I-EGR 76 90 2200 400 41 1250 Tier 3/Stage IIIA I-EGR 77 101 2200 410 42 1400 Tier 3/Stage IIIA I-EGR 78 101 2200 430 44 1250 Tier 3/Stage IIIA I-EGR 79 1200 430 44 1250 Tier 3/Stage IIIA I-EGR 70 101 2200 400 41 1250 Tier 3/Stage IIIA I-EGR 70 101 2200 400 41 1250 Tier 3/Stage IIIA I-EGR 70 101 2200 400 41 1250 Tier 3/Stage IIIA I-EGR 71 101 2200 430 44 1250 Tier 3/Stage IIIA I-EGR 79 120 250 525 54 1250 Tier 3/Stage IIIA I-EGR 103 140 2200 636 65 1500 Tier 4B/Stage IV DOC + SCR 103 140 2200 636 65 1500 Tier 4B/Stage IV DOC + SCR 103 140 2200 636 65 1500 Tier 4B/Stage IV DOC + SCR 115 238 2200 770 79 1250 Tier 3/Stage IIIA I-EGR 117 220 175 2200 770 79 1250 Tier 3/Stage IIIA I-EGR	33	45	2600	160	16,3	1800	Tier 4B/Stage IIIB	I-EGR + DOC + PMCAT
48 65 2600 220 22,4 1800 Tier 48/5tage IIIB I-EGR + DOC + PMCAT 55 75 2500 281 29 1250 Tier 3/5tage IIIIA I-EGR 61 83 2500 320 33 1250 Tier 3/5tage IIIIA I-EGR 65 88 2500 320 33 1400 Tier 3/5tage IIIIA I-EGR 104 141 2200 608 62 1600 Tier 3/5tage IIIIA I-EGR 66 90 2200 400 41 1250 Tier 3/5tage IIIIA I-EGR 74 101 2200 430 44 1250 Tier 3/5tage IIIIA I-EGR 93 126 2200 525 54 1250 Tier 3/5tage IIIIA I-EGR 74 101 2200 410 42 1400 Tier 3/5tage IIIIA I-EGR 66 90 2200 400 41 1250 Tier 3/5tage IIIIA I-EGR 74 101 2200 410 42 1400 Tier 3/5tage IIIIA I-EGR 75 101 2200 410 42 1400 Tier 3/5tage IIIIA I-EGR 76 101 2200 430 44 1250 Tier 3/5tage IIIIA I-EGR 77 101 2200 410 42 1400 Tier 3/5tage IIIIA I-EGR 78 101 2200 430 44 1250 Tier 3/5tage IIIIA I-EGR 103 140 2200 525 54 1250 Tier 3/5tage IIIIA I-EGR 104 105 2200 525 54 1250 Tier 3/5tage IIIIA I-EGR 105 120 520 549 56 1500 Tier 48/5tage III I-EGR 106 107 107 107 107 119 1500 Tier 48/5tage III I-EGR 107 107 107 119 1500 Tier 3/5tage IIIIA I-EGR 108 129 175 2200 770 79 1250 Tier 3/5tage IIIIA I-EGR 109 127 2100 1170 119 1500 Tier 3/5tage IIIIA I-EGR	39	53	2600	180	18,3	1800	Tier 4B/Stage IIIB	$I ext{-}EGR + DOC + PMCAT$
S	45	60	2600	208	21,2	1800	Tier 4B/Stage IIIB	I-EGR+DOC+PMCAT
61 83 2500 320 33 1250 Tier 3/Stage IIIA ec-EGR 65 88 2500 320 33 1400 Tier 3/Stage IIIA I-EGR 104 141 2200 608 62 1600 Tier 3/Stage IIIA I-EGR 66 90 2200 400 41 1250 Tier 3/Stage IIIA I-EGR 74 101 2200 430 44 1250 Tier 3/Stage IIIA I-EGR 93 126 2200 525 54 1250 Tier 3/Stage IIIA I-EGR 74 101 2200 410 42 1400 Tier 3/Stage IIIA I-EGR 66 90 2200 400 41 1250 Tier 3/Stage IIIA I-EGR 74 101 2200 410 42 1400 Tier 3/Stage IIIA I-EGR 66 90 2200 400 41 1250 Tier 3/Stage IIIA I-EGR 74 101 2200 430 44 1250 Tier 3/Stage IIIA I-EGR 75 101 2200 525 54 1250 Tier 3/Stage IIIA I-EGR 76 90 2200 400 41 1250 Tier 3/Stage IIIA I-EGR 77 101 2200 525 54 1250 Tier 3/Stage IIIA I-EGR 78 125 Tier 3/Stage IIIA I-EGR 103 140 2200 549 56 1500 Tier 4/Stage IV DOC + SCR 103 140 2200 636 65 1500 Tier 4/Stage IV DOC + SCR 125 170 2200 710 72 1500 Tier 4/Stage IV DOC + SCR 175 238 2200 1020 104 1500 Tier 3/Stage IIIA I-EGR 129 175 2200 770 79 1250 Tier 3/Stage IIIA I-EGR 120 272 2100 1170 119 1500 Tier 3/Stage IIIA I-EGR	48	65	2600	220	22,4	1800	Tier 4B/Stage IIIB	I-EGR+DOC+PMCAT
104	55	75	2500	281	29	1250	Tier 3/Stage IIIA	I-EGR
104	61	83	2500	320	33	1250	Tier 3/Stage IIIA	ec-EGR
66 90 2200 400 41 1250 Tier 3/5tage IIIA I-EGR 74 101 2200 430 44 1250 Tier 3/5tage IIIA I-EGR 93 126 2200 525 54 1250 Tier 3/5tage IIIA I-EGR 74 101 2200 410 42 1400 Tier 3/5tage IIIA I-EGR 66 90 2200 400 41 1250 Tier 3/5tage IIIA I-EGR 74 101 2200 430 44 1250 Tier 3/5tage IIIA I-EGR 74 101 2200 430 44 1250 Tier 3/5tage IIIA I-EGR 93 126 2200 525 54 1250 Tier 3/5tage IIIA I-EGR 89 121 2200 549 56 1500 Tier 4B/5tage IV DOC + 5CR 103 140 2200 636 65 1500 Tier 4B/5tage IV DOC + 5CR 125 170 2200 710 72 1500 Tier 4B/5tage IV DOC + 5CR 175 238 2200 1020 104 1500 Tier 4B/5tage IIIA I-EGR 129 175 2200 770 79 1250 Tier 3/5tage IIIA I-EGR 200 272 2100 1170 119 1500 Tier 3/5tage IIIA I-EGR	65	88	2500	320	33	1400	Tier 3/Stage IIIA	I-EGR
14	104	141	2200	608	62	1600	Tier 3/Stage IIIA	I-EGR
93 126 2200 525 54 1250 Tier 3/Stage IIIA I-EGR 74 101 2200 410 42 1400 Tier 3/Stage IIIA I-EGR 66 90 2200 400 41 1250 Tier 3/Stage IIIA I-EGR 74 101 2200 430 44 1250 Tier 3/Stage IIIA I-EGR 74 101 2200 525 54 1250 Tier 3/Stage IIIA I-EGR 93 126 2200 525 54 1250 Tier 3/Stage IIIA I-EGR 89 121 2200 549 56 1500 Tier 4B/Stage IV DOC + SCR 103 140 2200 636 65 1500 Tier 4B/Stage IV DOC + SCR 1125 170 2200 710 72 1500 Tier 4B/Stage IV DOC + SCR 175 238 2200 1020 104 1500 Tier 4B/Stage IIIA I-EGR 129 175 2200 770 79 1250 Tier 3/Stage IIIA I-EGR 200 272 2100 1170 119 1500 Tier 3/Stage IIIA I-EGR	66	90	2200	400	41	1250	Tier 3/Stage IIIA	I-EGR
74 101 2200 410 42 1400 Tier 3/Stage IIIA I-EGR 66 90 2200 400 41 1250 Tier 3/Stage IIIA I-EGR 74 101 2200 430 44 1250 Tier 3/Stage IIIA I-EGR 93 126 2200 525 54 1250 Tier 3/Stage IIIA I-EGR 89 121 2200 549 56 1500 Tier 4B/Stage IV DOC + SCR 103 140 2200 636 65 1500 Tier 4B/Stage IV DOC + SCR 125 170 2200 710 72 1500 Tier 4B/Stage IV DOC + SCR 175 238 2200 1020 104 1500 Tier 3/Stage IIIA I-EGR 129 175 2200 770 79 1250 Tier 3/Stage IIIA I-EGR 200 272 2100 1170 119 1500 Tier 3/Stage IIIA I-EGR <td>74</td> <td>101</td> <td>2200</td> <td>430</td> <td>44</td> <td>1250</td> <td>Tier 3/Stage IIIA</td> <td>I-EGR</td>	74	101	2200	430	44	1250	Tier 3/Stage IIIA	I-EGR
66 90 2200 400 41 1250 Tier 3/Stage IIIA I-EGR 74 101 2200 430 44 1250 Tier 3/Stage IIIA I-EGR 93 126 2200 525 54 1250 Tier 3/Stage IIIA I-EGR 89 121 2200 549 56 1500 Tier 4B/Stage IV DOC + SCR 103 140 2200 636 65 1500 Tier 4B/Stage IV DOC + SCR 125 170 2200 710 72 1500 Tier 4B/Stage IV DOC + SCR 175 238 2200 1020 104 1500 Tier 3/Stage IIIA I-EGR 129 175 2200 770 79 1250 Tier 3/Stage IIIA I-EGR 200 272 2100 1170 119 1500 Tier 3/Stage IIIA I-EGR	93	126	2200	525	54	1250	Tier 3/Stage IIIA	I-EGR
74 101 2200 430 44 1250 Tier 3/Stage IIIA I-EGR 93 126 2200 525 54 1250 Tier 3/Stage IIIA I-EGR 89 121 2200 549 56 1500 Tier 4B/Stage IV DOC + SCR 103 140 2200 636 65 1500 Tier 4B/Stage IV DOC + SCR 125 170 2200 710 72 1500 Tier 4B/Stage IV DOC + SCR 175 238 2200 1020 104 1500 Tier 3/Stage IIIA I-EGR 129 175 2200 770 79 1250 Tier 3/Stage IIIA I-EGR 200 272 2100 1170 119 1500 Tier 3/Stage IIIA I-EGR+	74	101	2200	410	42	1400	Tier 3/Stage IIIA	I-EGR
93 126 2200 525 54 1250 Tier 3/Stage IIIA I-EGR 89 121 2200 549 56 1500 Tier 4B/Stage IV DOC + SCR 103 140 2200 636 65 1500 Tier 4B/Stage IV DOC + SCR 125 170 2200 710 72 1500 Tier 4B/Stage IV DOC + SCR 175 238 2200 1020 104 1500 Tier 3/Stage IIIA I-EGR 129 175 2200 770 79 1250 Tier 3/Stage IIIA I-EGR 200 272 2100 1170 119 1500 Tier 3/Stage IIIA I-EGR	66	90	2200	400	41	1250	Tier 3/Stage IIIA	I-EGR
89 121 2200 549 56 1500 Tier 4B/Stage IV DOC + SCR 103 140 2200 636 65 1500 Tier 4B/Stage IV DOC + SCR 125 170 2200 710 72 1500 Tier 4B/Stage IV DOC + SCR 175 238 2200 1020 104 1500 Tier 3/Stage IIIA I-EGR 129 175 2200 770 79 1250 Tier 3/Stage IIIA I-EGR 200 272 2100 1170 119 1500 Tier 3/Stage IIIA I-EGR +	74	101	2200	430	44	1250	Tier 3/Stage IIIA	I-EGR
103	93	126	2200	525	54	1250	Tier 3/Stage IIIA	I-EGR
125 170 2200 710 72 1500 Tier 4B/Stage IV DOC + SCR 175 238 2200 1020 104 1500 Tier 3/Stage IIIA I-EGR 129 175 2200 770 79 1250 Tier 3/Stage IIIA I-EGR 200 272 2100 1170 119 1500 Tier 3 /Stage IIIA I-EGR +	89	121	2200	549	56	1500	Tier 4B/Stage IV	DOC + SCR
175 238 2200 1020 104 1500 Tier 3/Stage IIIA I-EGR 129 175 2200 770 79 1250 Tier 3/Stage IIIA I-EGR 200 272 2100 1170 119 1500 Tier 3 /Stage IIIA I-EGR +	103	140	2200	636	65	1500	Tier 4B/Stage IV	DOC + SCR
129 175 2200 770 79 1250 Tier 3/Stage IIIA I-EGR 200 272 2100 1170 119 1500 Tier 3 /Stage IIIA I-EGR +	125	170	2200	710	72	1500	Tier 4B/Stage IV	DOC + SCR
200 272 2100 1170 119 1500 Tier 3 /Stage IIIA I-EGR+	175	238	2200	1020	104	1500	Tier 3/Stage IIIA	I-EGR
	129	175	2200	770	79	1250	Tier 3/Stage IIIA	I-EGR
129 175 2200 805 82 1500 Tier 4B/Stage IV DOC + SCR	200	272	2100	1170	119	1500	Tier 3 /Stage IIIA	I-EGR+
	129	175	2200	805	82	1500	Tier 4B/Stage IV	DOC + SCR

APPLICATION

AgricultureIndustrial

ARRANGEMENT

. In line

V 90° "V" configuration

AIR INTAKE

Turbocharged

TAA Turbocharged aftercooler

TURBOCHARGING

FGT Fixed Geometry Turbo

WG Fixed Geometry Turbo with Wastegate

VGT Variable Geometry Turbo

INJECTION SYSTEM

ECR Electronic Common Rail

EUI Electronic Unit Injector

M Mechanical

EXHAUST SYSTEM

I-EGR Internal Exhaust Gas Recirculation

ec-EGR External Cooled Exhaust Gas Recirculation

SCR Selective Catalytic Reduction

DOC Diesel Oxidation Catalyst

PM CAT Through Flow Particulate Matter Filter

- 1. Narrow engines with dynamic balancing
- 2. Based on Tier 4 engine's hardware
- $F_{32},\,N_{45}$ and N_{67} engines are also available in structural version for agriculture application

All ratings are for intermittent duty. Power at flywheel, compliant within CE 97/68 Directive (without fan) after 50 hours running, 3% tolerance Fuel Diesel EN 590. Test conditions ISO 3046/1: 100 kPa atmospheric pressure, 25°C air temperature, 50% relative humidity; applicable also to DIN 6271 – BS 5514 SAE J 1349 Standards. Additional rating may be available.

Values may be subject to variations on individual engines.

asi a		OF RENEMI	os.	JH ^C	CHE
RPHCHIO	HODEL	CLINER REPET	TURBOCHAR	ING WELLOW	DEPLACEMEN
• 0	N67 ENT	L6 / TAA	WG	ECR	6,7
• 0	N67 ENT	L6 / TAA	WG	ECR	6,7
• 0	N67 ENT	L6 / TAA	WG	ECR	6,7
• 0	N67 ENT	L6 / TAA	VGT	ECR	6,7
• 0	C87 ENT	L6 / TAA	FGT	ECR	8,7
• 0	C87 ENT	L6 / TAA	FGT	ECR	8,7
• 0	C87 ENT	L6 / TAA	FGT	ECR	8,7
• 0	C87 ENT	L6 / TAA	FGT	ECR	8,7
• 0	C87 ENT	L6 / TAA	WG	ECR	8,7
• 0	C87 ENT	L6 / TAA	WG	ECR	8,7
• 0	C87 ENT	L6 / TAA	VGT	ECR	8,7
• 0	C10 ENT	L6 / TAA	FGT	EUI	10,3
• 0	C10 ENT	L6 / TAA	FGT	EUI	10,3
• 0	C10 ENT	L6 / TAA	FGT	EUI	10,3
• 0	C13 ENT	L6 / TAA	FGT	EUI	12,9
• 0	C13 ENT	L6 / TAA	FGT	EUI	12,9
• 0	C13 ENT	L6 / TAA	FGT	EUI	12,9
• 0	C13 ENT	L6 / TAA	WG	ECR	12,9
• 0	C13 ENT	L6 / TAA	WG	ECR	12,9
0	C16 ENT	L6/TAA	WG	ECR	15,9
0	C16 ENT	L6/TAA	WG	ECR	15,9
0	C16 ENT	L6/TAA	WG	ECR	15,9
• 0	V20	8V / TAA	FGT	ECR	20,1

POWER		TORQUE			SIONED	nust.	
KW	НР	RPM	NM	KGM	RPM	the total	dunty.
151	205	2200	940	96	1500	Tier 4B/Stage IV	DOC + SCR
187	254	2200	1160	118	1500	Tier 4B/Stage IV	DOC + SCR
210	286	2200	1150	117	1500	Tier 4B/Stage IV	DOC + SCR
221	301	2100	1282	131	1400	Tier 4B/Stage IV	DOC + SCR
200	272	2100	1300	133	1400	Tier 3/Stage IIIA	I-EGR
230	313	2100	1400	143	1400	Tier 3/Stage IIIA	I-EGR
260	354	2100	1500	153	1400	Tier 3/Stage IIIA	I-EGR
290	394	2100	1750	178	1500	Tier 3/Stage IIIA	$\operatorname{I-EGR} +$
245	333	2100	1510	154	1500	Tier 4B/Stage IV	DOC + SCR
305	415	2100	1800	184	1500	Tier 4B/Stage IV	DOC + SCR
305	415	2000	1850	189	1300	Tier 4B/Stage IV	DOC + SCR
265	360	2100	1700	173	1400	Tier 3/Stage IIIA	I-EGR
290	394	2100	1800	184	1400	Tier 3/Stage IIIA	I-EGR
315	428	2100	1890	193	1500	Tier 3/Stage IIIA	I-EGR
325	442	2100	2140	218	1400	Tier 3/Stage IIIA	I-EGR
350	476	2100	2140	218	1400	Tier 3/Stage IIIA	I-EGR
375	510	2100	2140	218	1400	Tier 3/Stage IIIA	I-EGR
384	522	2100	2258	230	1400	Tier 4B/Stage IV	DOC + SCR
407	554	2100	2407	245	1400	Tier 4B/Stage IV	DOC + SCR
480	653	2100	2751	281	1500	Tier 4B/Stage IV	$\mathtt{DOC} + \mathtt{SCR}$
515	700	2100	2990	305	1500	Tier 4B/Stage IV	$\mathtt{DOC} + \mathtt{SCR}$
570	775	2100	3320	339	1500	Tier 4B/Stage IV	$\mathtt{DOC} + \mathtt{SCR}$
565	768	2100	3200	326	1400	Tier 2	-

All the pictures, drawings illustrations and descriptions contained in this brochure are based on product information available to FPT Industrial at the time of printing (31/03/2016).

Some of the engine line-ups may refer to a specific market configuration which may not be present or offered for sale available in all other markets. The colors featured in this brochure may differ from the originals. FPT Industrial reserves the right to introduce any modifications, at any time and without any prior advance notice, to design, material, components equipment and/or technical specifications.

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